

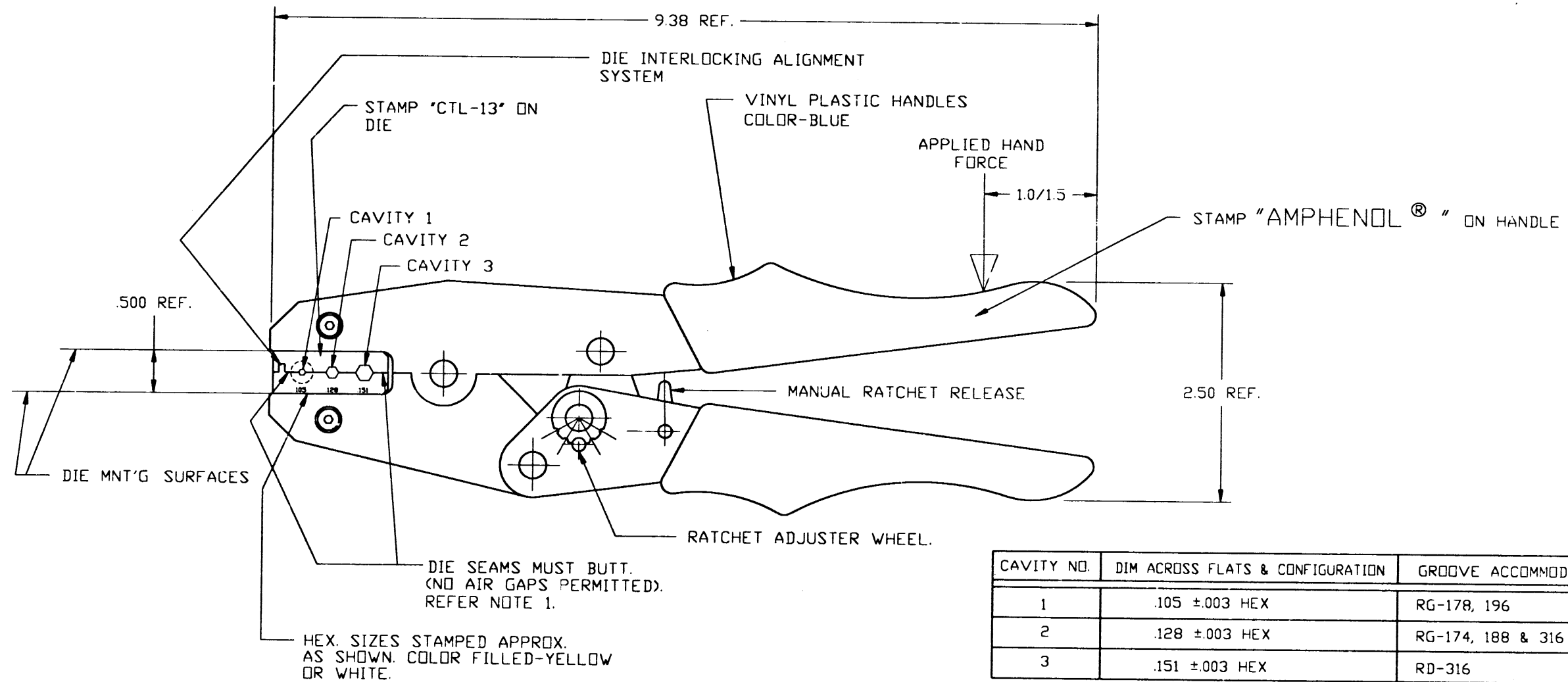
NOTES:

1. INITIAL TOOL SETTING REQUIREMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (\pm ONE INDENT POSITION).

- 2. NOTE: LABEL 999-419 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- 3. DO NOT SCALE THIS DRAWING.
- 4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- 5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-13		REVISIONS			
DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	5/23/97	41872	CPM <i>CB</i>



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.105 \pm .003 HEX	RG-178, 196
2	.128 \pm .003 HEX	RG-174, 188 & 316
3	.151 \pm .003 HEX	RD-316

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL \pm .015 (0,381 mm) 3 PLACE DECIMAL \pm .005 (0,127 mm) ANGLES \pm 1'	MATERIAL AS PURCHASED	DRAWN C. McGRATH	DATE 5/22/97	TITLE QUICK CRIMP TOOL FOR SUB-MIN CRIMP CONNECTORS	Amphenol Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810			
	REFERENCE	ENGINEER B. GLEISSNER	DATE 5/22/97			APPROVED <i>B. Gleissner</i>		
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