

NOTES:

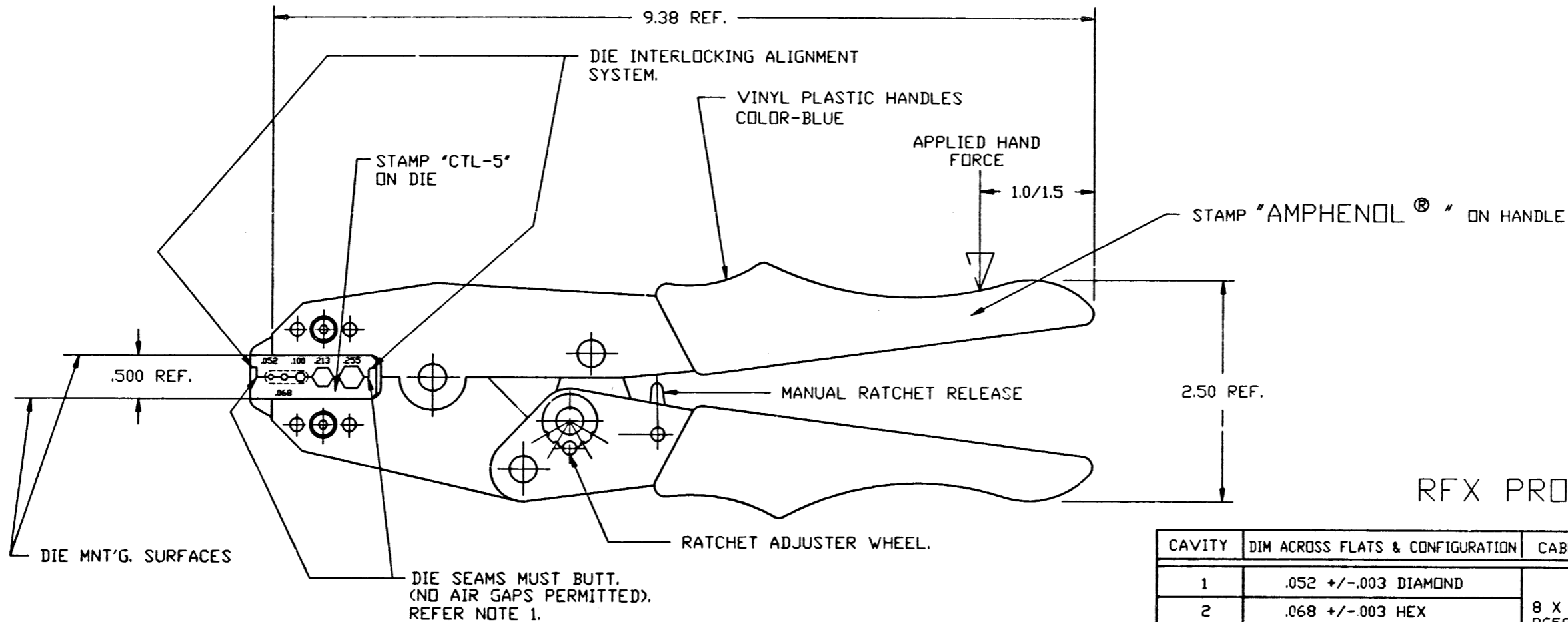
1. INITIAL TOOL SETTING REQUIRMENTS:

- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
- 2. NOTE: LABEL 999-397 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- 3. DO NOT SCALE THIS DRAWING.
- 4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- 5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-5

REVISIONS

| DRAWING NO. | REV | DESCRIPTION | DATE | ECO | APPR |
|-------------------|-----|--|-----------|-------|--------|
| THIRD ANGLE PROJ. | A | OFFICIAL ENG. RELEASE TO MFG. | 9/27/91 | 38504 | JM/DR |
| | C | REDRAWN WAS 'C'; ADD CONFIGURATION TO TABLE; ADD NOTES 3, 4 & 5. | 29 JUL 91 | 40132 | CPM/RW |



RFX PROGRAM

| CAVITY | DIM ACROSS FLATS & CONFIGURATION | CABLES | CONNECTORS |
|--------|----------------------------------|--------------------------|---------------------------------|
| 1 | .052 +/- .003 DIAMOND | 8 X COAX RG58 RG59 | TYPE 'N' BNC/TNC MINI-UHF |
| 2 | .068 +/- .003 HEX | | |
| 3 | .100 +/- .003 HEX | | |
| 4 | .213 +/- .003 HEX | | |
| 5 | .255 +/- .003 HEX | | |

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
 2 PLACE DECIMAL ±.015 (0,381 mm) 3 PLACE DECIMAL ±.005 (0,127 mm) ANGLES ± 1'

MATERIAL
AS PURCHASED

DRAWN
J. MULVEY DATE
9/23/91

TITLE
**5 CAVITY QUICK CRIMP
TOOL .052 DIAMOND
.068/.100/.213/.255
HEX**

Amphenol
Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A. 06810

SCALE: .75:1 SHEET OF

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REFERENCE
EAR 962687-0

ENGINEER
D. ROYCE DATE
9/26/91

APPROVED DATE

CAD FILE
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